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D4153-3**Job Sheet 203051****Part No:** D4153-3**Job Qty:** 6 pcs**Part Name:** Joggle Bracket**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/8/19**Job Tracking No:****Due Date:** 12/5/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV B SHEETS 3,4 IPP REV:A 11.09.26 NEW ISSUE DD VERF:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	6 pcs	12/5/19	12/5/19	0.17	0.55	Waterjet - Flow		02/19/11/21
130	QC 8	6 pcs	12/5/19	12/5/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
140	Small Fab - Brake NC - B4B	6 pcs	12/5/19	12/5/19	0.25	0.61	Small Fab - Brake - 1 - B4B		
							Small Fab - Brake - 2 -		

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				B4B	
				Small Fab - Brake - 3 - B4B	
150	QC 5	6	12/5/19	0.00 0.00	QC 5 - 10
		pcs			QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
					QC 5 - 61
					QC 5 - 81
160	Packaging 3-1 - Stock - B4B	6	12/5/19	0.00 0.00	Packaging 3 - 1 - B4B
		pcs			Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
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					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
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					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
170	QC 21 - SA	6	12/5/19	0.00 0.00	QC 21 - SA - 21

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pcs

QC 21 - SA - 70

QC 21 - SA - 53

Part Op 130 - (QC8- Inspect parts - second check)

Descriptions: 140 - (Form as per dwg)

150 - (QC5- Inspect part completeness to step on W/O)

160 - (Identify as per dwg & Stock Location: _____)

170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	5.7780 sf (.963 ea)	110-Waterjet - Flow - 1	5227406

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S18GA	6	88	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggle Bracket	3.000Inches $\pm$ 0.030	3.030 2.970		
2	Joggle Bracket	46.250Inches $\pm$ 0.030	46.280 46.220		
3	Joggle Bracket	0.050Inches $\pm$ 0.010	0.060 0.040		

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>D4153-7</u> Part No. <u>203051</u>	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☒ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		
Date: <u>DEC 11 2019</u>	Sequence #: <u>140</u>	QTY Affected: <u>1 of 7</u>	MRB (QSI042) <u>D12-11</u>	
Description Work Order Deviation		Disposition		Completed By DAS 58 9-89
1 part bend on wrong side		Scrap + destroy No replace		Lead hand / Supervisor DAS 30 9-89 DEC 11 2019
QC / QA Coordinator <u>D12-11</u>				
Root Cause Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☒ Pressure/Forced ☒ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☒ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
Other/Details:				

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Container No: S233795

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AEROSPACE

Part: D4153-3
Job No: 203051
Serial No/Batch: S233795
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 11/21/19

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